

# **Job Vacancy**

Job title: CMM Programmer (afternoon shift)

Reporting to: Metrology Leader

Objective: Support the department internal activities related part inspection. Prepare and record

inspection reports and related documentation in line with the document control requirements. Develop gauging strategy and CMM programming to existent and new products. Interact with the other departments to improve productivity in our manufacturing

processes on matters related to quality.

### **Key Responsibilities:**

- Verify product requirements, and thus provide a satisfactory level of measurement and process control support
- Supplier incoming inspection and results records
- Non-conforming parts analysis
- Quality system documentation and records
- Booking into MRP system of on & off jobs and supplier returns
- Manual / CMM product inspection and records
- Creation of inspection reports and marked drawings
- Generate and record CMM programs. Suggest improvements
- Perform Equipment TPM (Total Preventive Maintenance)

## **Additional Working Hours**

As and when required, in line with employment contract.

### **Key Competencies**

- Experience in metrology (reading technical drawings and interpreting geometric features/tolerances) within a precision engineering environment
- Minimum 5 years' experience in manual inspection using conventional measurement equipment and 5 years in CMM programming, using PCDMIS software
- To be able to read and understand PCDMIS CMM program to make changes
- To be able to program PCDMIS offline
- A working knowledge of roundness and surface finish test equipment
- Good level computer literate, MS Office on a daily basis
- High level of discipline and organisation

## Hours

Monday to Thursday: 13:50 to 22.15 Fridays: 12:30 to 18.20

To apply, please send a covering note along with your CV to <a href="Vacancies@Alcon.co.uk">Vacancies@Alcon.co.uk</a>

Closing date: 17th December 2021